



**This module covers:**

- What is kanban
- Pulling versus pushing
- Kanban structure
- Types of Kanban
- Information to be put on Kanban card
- Material replenishment
- Right sizing cells
- Setting up raw material racks
- Determining raw material levels
- The effect of SMED on inventory levels
- The role of the water spider
- The Visual Factory and Kanban
- Grocery market versus line side
- Kanban for kitted parts

**How to Order:**

Call Nu View Solutions to schedule an On-Site or Off-Site training program. Mention the product code below.

Product Code: T-L1-03 Kanban

**Please see our web site for the most current revision of the product literature data sheet**

## PRODUCT LITERATURE SHEET Kanban Training Module

This is a one day training module.

### KANBANS DONE EFFECTIVELY INCREASE PRODUCTIVITY

A Kanban or signaling system is one pillar of a lean process. An effective kanban system helps address three of the seven wastes in an organization: excess inventory, information flow, and over production.

Learn how to create pull or signaling systems that are based on customer orders being generated from the warehouse. Understand the relationship between an order placed at the warehouse creating a pull for a new part being made at the manufacturing cell. See how producing a finished product at the cell causes material to be pulled from raw material racks which in turn generates the need to order raw material from vendors.

Discover the importance of Kanbans and being able to supply the right material in the needed quantity to a production cell as set up times are decreased and more changeovers are done. Kanban methods for kitted parts are addressed as well.

The steps in setting up a Kanban system are reviewed and the criteria used to set up raw material racks, how much material should be kept at the cell, etc. is discussed.

Gain an understanding of the importance of making your Kanbans visual and the effect that visual information plays in the success of your lean manufacturing operation.