



If you have started to implement flow in your lean processes and are starting to reduce your raw material levels, then your company understands the importance of being able to reduce your set up time so that you can run smaller lot sizes through each of your manufacturing processes.

This module covers:

- The effect of set up time on reducing inventory
- Set up reduction defined
- Single Minute Exchange of Dies –what it is
- The difference between internal and external set up
- Set up reduction techniques
- Use of sensors for quick changeover
- Design checklist for implementing SMED & set up reduction

How to Order:

Call Nu View Solutions to schedule an On-Site or Off-Site training program. Mention the product code below.

Product Code: T-L1-04 SMED

Please see our web site for the most current revision of the product literature data sheet

PRODUCT LITERATURE SHEET **SMED Training Module** **(Single Minute Exchange of Dies)**

This is a one day training module.

USE SMED & SET UP REDUCTION TO REDUCE INVENTORY

Converting from a batch operation to one piece flow allows your company to reduce work-in-process. Companies typically run batch operations because of their lengthy machine set up times and attempt to “spread” this set up time over many parts. This in turn drives up inventory.

Use of Single Minute Exchange of Dies (SMED) and Set Up Reduction applies concepts that reduce the set up times on machines which allows a company to reduce the lot sizes it runs through its processes. This reduction in lot sizes allows inventory to be reduced as well.

This training will discuss the difference between internal and external set up. Nu View Solutions will also cover techniques used to help reduce set up time.

Taking You Further on Your Lean Journey